

///AGENDA

Product Quality

Product quality overview

Tools for Product Quality

• Standard cards and job aids

Procedures

- Carry over procedures
- Rethermalizer procedures

Prep for Product Quality

- Prep & Hold System
- Prep Guide

Deliveries

- Receiving Deliveries
- Ingredient Receiving & Storage

Portioning for Product Quality

- Proper portioning
- Product removal process







Product Quality

WHAT IS PRODUCT QUALITY?

Product Quality is the standard we use to ensure our food is safe, fresh & accurate for our customers.
It's the responsibility of our Shift Leads to observe how the team is executing on product quality & that all deliveries received meet our product quality standards.



Your Role In Ensuring Product Quality

YOUR ROLE HAS SHIFTED FROM PREPPING AND MAKING FOOD TO:



Making decisions on how much food to prepare



Coaching the team on prep, ingredient quality & making food

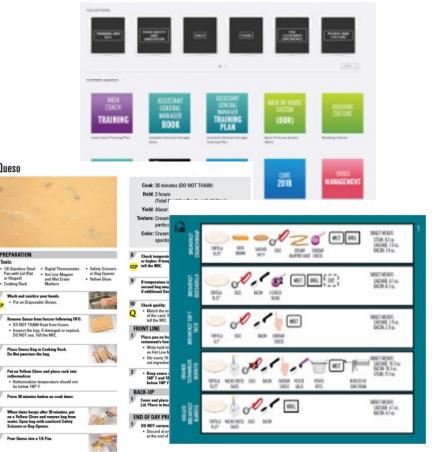


Overseeing final products and ensuring they are acceptable for our customers



Coaching Team Members

Coach on great product quality by making corrections, providing suggestions and giving recognition. These are the tools to help coach your teams:



New Hire and Experience Training:

Provides Team Members with a foundation of Food and Product Quality

Consistent training for each role & Experience

Ensures Team Members are working in their certified positions and trained product.

Ensures Team Members are working in their certified positions and trained properly

Standards Cards:

Step-by-step instructions on how to prepare each menu item Use the cards to reference for coaching & recognition

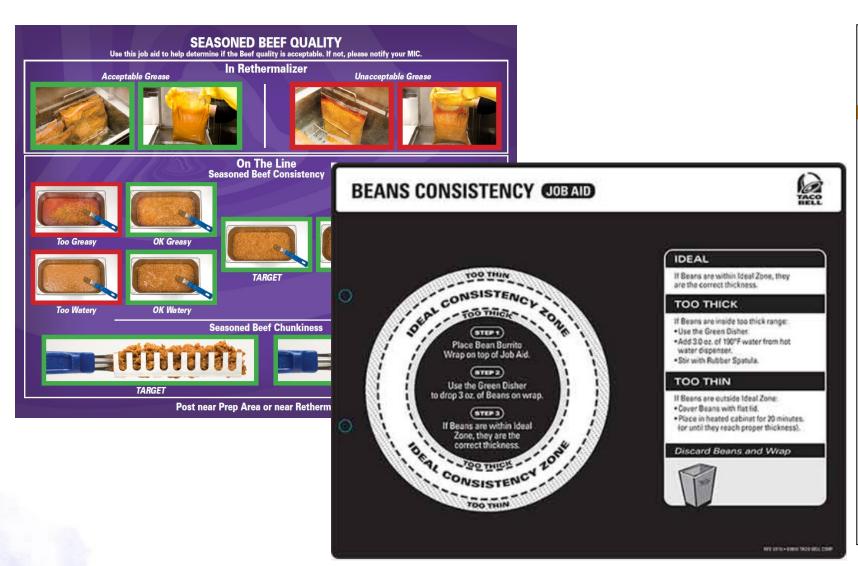
Menu Item Builds:

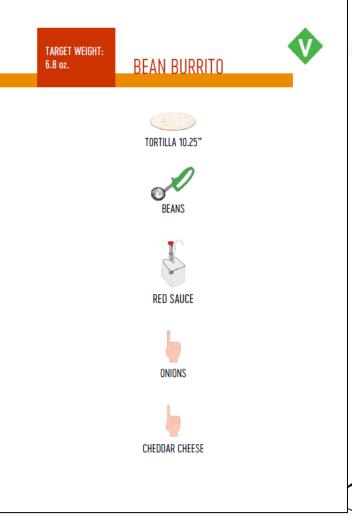
Team Members can use the Menu Item Build Cards in OneSource or the copy in their restaurant to reference what product is in each restaurant



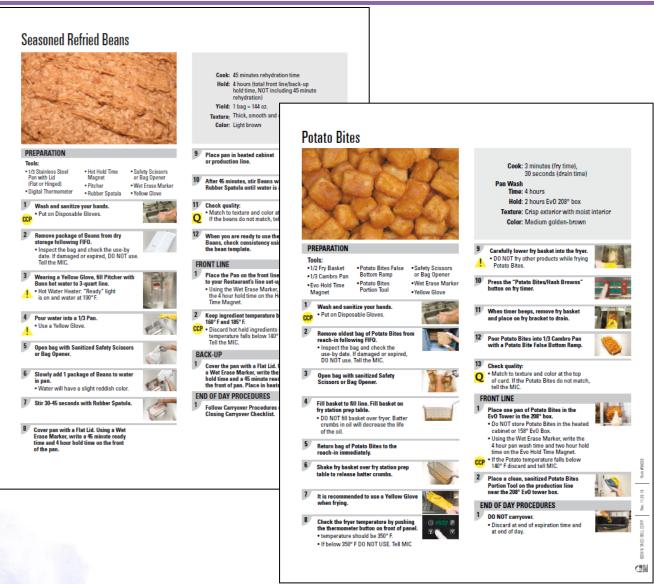


Standard Cards & Job Aids





Standard Cards, Job Aids & Dietary Terms



Food - Product Quality

Some of the dietary and lifestyle needs of our customers, and what they mean.:

Gluten Free: A food item not containing gluten

High Protein: A food item containing a lot of protein

Low Calorie: A food item that does not contain a lot of

calories. Specifically something **Fresco** style

Vegan: A food item that does not contain any animal products

Vegetarian: A food item that does not contain any meat

What tools you will use for ensuring Product Quality during your shifts?

Prep Guide: Use to guide Team Members on how much of each ingredient to prep

Daily Restaurant Safety Checklist: Use to ensure that all Food Safety Standards are being met

TRED Board: Fill out the Deployment Chart on the TRED Board to make sure the right people are in the right places so they can work together effectively

Own Your Zone Cards: Use the Own Your Zone Cards to help prioritize 8 tasks to make sure all Food Safety tasks are being correctly prioritized





Closing & Opening Carryover Procedures

WHY IS PROPER PORTIONING OF CARRY OVER FOOD IMPORTANT?

Allows food to cool/reheat to correct temperatures within proper time. It's important for food quality when it comes to fresh food/carry over ratio.

WHY DO WE NEED TO MAINTAIN PROPER FOOD TEMPERATURES?

Bacteria grows when temperatures are in the danger zone between 40° F and 140° F.

WHY SHOULD WE NEVER PUT HOT FOOD DIRECTLY TO WALK-IN COOLER?

Food will not reach correct temperature zone within proper time & bacteria can grow.

WHAT COULD HAPPEN IF WE SERVE FOOD AT THE WRONG TEMPERATURE?

Serving time- temperature abused food will cause foodborne illnesses.

WHO IS AT AN INCREASED RISK FOR FOODBORNE ILLNESSES?

Pregnant women, infants and young children, older adults & people with weakened immune systems,

CLOSING - INGREDIENT CARRYOVER PROCEDURES JOB AIDUse this job aid to help you correctly complete the Carryover Procedures during Closing.



IMPORTANT: Check the use by date and time, discard ingredients if less than 1½ hours remain, Red Chili Sauce and Pizza Sauce, discard ingredients if less than 3 hours remain. Notify MIC, DO NOT use. Follow all Food Safety Standards, including correct handwashing procedures, using clean and sanitized equipment/tools.

STEP 1



Name

that

Place three 1/6 False Bottoms inside a 1/6 Pan to prevent over filling pan.

STEP 2



Place a multipurpose bag inside the 1/6 Pan with three 1/6 False Bottoms.

STEP 3



Transfer carryover ingredients into multipurpose bag using a spatula and tie a knot. NOTE: 00-NOT overfill. Use additional - bags, if needed.

STEP 4



Load one multipurpose bag per cooking rack, close and clamp. NOTE: DO NOT load cooking rack white it is upright or bag may tear.

STEP 5



Place cooking rack into the base rack of the Rethermalizer. NOTE: Only one bag per cooking rack.

STEP 6



Place drain stopper, then place cooking racks with base racks into prep sink.

STEP 7



Fill three Bus Tubs with ice from Drink Station, to ensure ice bath reaches proper temperature.

STEP 8



Fill prep sink with ice and cold water. Make sure only knot of bags

STEP 9



Wait 45 minutes to allow ingredients to reach proper temperature. NOTE: DO NOT remove cooking racks

STEP 10



Remove cooking racks from base racks, stack horizontally into Bus Tub, label with hold time and use by date. Store in walk-in cooler, hold time is 24

NOTE: Five cooking racks per Bus Tub. Return base rack(s) to Rethermalizer.

OPENING - INGREDIENT CARRYOVER PROCEDURES JOB AIDUse this job aid to help you correctly complete the Carryover Procedures during Opening.



IMPORTANT: Check the use by date and time. Discard expired ingredients immediately, DO NOT use and tell MIC. Follow all Food Safety Standards, including correct handwashing procedures, using clean and sanitized equipment/tools. Wear heat resistant gloves as needed.

STEP 3

STEP 4





Remove carryover cooking racks from the walk-in cooler.



Cut open multipurpose bag using safety scissors.



Check ingredient temperature using a digital thermometer and record temperature on Food Safety Checklist.

CCP NOTE: Discard, if temperature is above 40° F. DO NOT use, tell MIC.



Place carryover multipurpose bag into a new multipurpose bag. Tie a knot.



Puncture outer multipurpose bag on both sides of cooking rack, close and clamp. Place cooking rack into the base of the Rethermalizer. Cook for 30 minutes.

that

Name

Rethermalizer and gently





Remove multipurpose bag from using safety scissors, cut directly under the knot. Check ingredient temperature massage to loosen ingredient. using a digital thermometer

> Food Safety Checklist. CCP NOTE: Re-bag and cook for 5 additional minutes, if temperature is below 165° F. Discard, if temperature is still below 165° F. DO NOT use, tell MIC.

and record temperature on





Prepare fresh batch to mix with carryover ingredient, use chart to the right. Pour carryover ingredient into fresh batch, stir and mix using a spatula.

STEP 9



Cover pan with lid and write hold time on front of the pan using a wet erase marker.

Authorized Ingredient	Carryover Amount	Fresh Amount				
Seasoned Beef	1 bag	2 hags (10 lbs.)				
Seasoned Refried Beans	1 bag	1 bags [9 lbs.]				
Grilled Chicken	1 bag	2 bags (2.5 lbs.)				
Steak	1 bag	2 bags (2.5 lbs.) DO NOT MIX				
Nacho Cheese Sauce	1 bag					
Red Chilli Sauce	1 bag	DO NOT MIX				
Pizza Sauce	1 bag	DO NOT MIX				
CHI*	1 bag	1 Barch				

"Regional Item

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10 Steps for Proper Rethermalizer Procedures



Wash & sanitize your hands
Put on disposable gloves



Remove thawed chicken from the walk-in cooler following FIFO.

Inspect the bag & check the use-by date. If damaged or expired, DO NOT use. Tell MIC



Place bag in Cooking Rack. Puncture through both sides of the bag.



Use a yellow glove when rethermalizing.
Rethermalizer temperature should be

below 190F



Place rack into rethermalizer.

Press "Chicken" button to cook timer.



When timer beeps, after 30 minutes, put on a yellow glove & remove bag from the rethermalizer. Open bag with sanitized Safety Scissors or Bag Opener.



Pour chicken into 1/6 Pan.



Check temperature: Chicken must be 165F or higher. If temperature is below 165F, tell the MIC.



If temperature is at 165F or higher, a second bag maybe be added to 1/6 pan.



Check quality:
Match to texture & color at the top of the card. If the chicken does not match, tell the MIC





Prep & Hold System

WHAT IS THE PURPOSE OF THE PREP & HOLD SYSTEM?

The Prep & Hold system is a tracking tool we use to identify the expiration time of our ingredients. We use this system to ensure product quality for our customers.

What tools do we use to simplify the Prep & Hold Process?

Hold Time Magnets and Markers are the tools we use to identify expiration dates and times on our prepped products. Properly clean the magnet by taking it off the production line and wiping it off with a wet paper towel.

PREP & HOLD SYSTEM BEST PRACTICES

- Use FIFO to keep track of foods.
- Prep and Hold System is a CORE requirement.
- Make sure to fill out the Prep Guide.
- For pre-frilled Flatbread, record its 2 hour expiration time on the LTO spaces on the tortilla magnet
- The 24 hour hold time for Nacho Chips should be written on the Chip Tower itself, using the dry erase pen.

Prep & Hold System Continued

STICKER LABELS

When to use:

Ingredients NOT placed in the heated cabinet and NOT listed on a hold time magnet. .

How to use:

- Use Zenput label system if available.
- Use Sticker Labels for items that are hard to write on or when marker ink will smear.
- Use Wet Erase Marker to write on the Sticker Label in a dry, room temperature surface before applying to item in a moist environment to avoid ink from smearing.
- Place ¼ or ½ of sticker label on edge of bus tub to avoid sticker residue.

FOOD SAFETY

If a marker or magnet falls on the floor, properly clean it and sanitize it with a blue sanitized towel. Then, wash, and sanitize hands.

- If ink gets on gloves, remove gloves, wash and sanitize hands.
- Always put on new gloves if moving back into a role.

BOXES

Benefits:

Execute FIFO with deliveries and easier ordering.

How to use:

- Night before delivery, write a large "check" mark using a Large
 Marker on every case that is a perishable item. Following FIFO,
 boxes with check marks should be placed in the front and used
 first. Boxes with multiple check marks are the oldest and have sat
 through multiple deliveries.
- For any thawed ingredients write the ready date and time and useby date and time directly on the box with the Large Marker.

POTS & PANS

What to mark on:

- Coffee Pot
- Ingredients that ARE placed in the heated cabinet and are NOT listed on a hold time magnet.

How to mark on:

- Use a Wet Erase Marker to write on the front of the pan.
- Make sure pans are grease free, cool and dry.
- Remove markings by washing the pan.



Use The Prep Guide To Ensure Product Quality

PREP Time		Pre-4AM			PRE 10A	A		10AM-11A	M		2PM-3PN			4PM-5PN		T	8PM-9PM			12AM-1AN	A
DAYPART:	06:00	O AM - 07:0	00 AM	07:00	AM - 11:	IO AM	11:0	0 AM - 03:	00 PM	03:00	PM - 05:	10 PM	05:00	PM - 09:0	DO PM	09:0	PM - 01:0	DO AM	01:00	O AM - 05:0	00 AM
		WHITE			WHITE			GREEN			YELLOW			ORANGE			RED			WHITE	
	Initials			Initials			Initials	SH	SH	Initials			Initials			Initials			Initials		
	Qty Needed		2nd/3rd Drop	Qty Needed	1st Drop	2nd/3rd Drop	Oty Needed	1st Drop	2nd/3rd Drop	Qty Needed	1st Drop	2nd/3rd Drop	Oty Needed	1st Drop	2nd/3rd Drop	Qty Needed	1st Drop	2nd/3rd Drop	Qty Needed	1st Drop	2nd/3rd Drop
HOUR											INGREDI	ENTS									
EEF (Bag / Bolsas)	0.10			0.64			9.00			3.37			7.27			3.08			0.10		
EANS (Bag / Bolsas)	0.10			0.13			1.84			0.69			1.49			0.63			0.10		
LACK BEANS (Bag / Bolsas) HICKEN (Bag / Bolsas)	0.10			0.10			1.43			0.54			1.16			0.49			0.10		
	0.10			0.62			8.77			3.28			7.08			3.00			0.10		
TEAK (Bag / Bolsas)	0.10			0.62			8.79	_	5	3.29			7.10			3.01			0.10		
SEASONED RICE (Packet / Paquete)	0.10			0.58			8.16		4	3.06			6.59			2.79			0.10		
DORITOS TACO SHELLS (1/2 Black Pa	0.10			0.10			1.10	.5	.5	0.41			0.89			0.38			0.10		
	Initials			Initials			Initials			Initials			Initials			Initials			Initials		
	Oty Needed	1st Drop	2nd/3rd Drop	Qty Needed	1st Drop	2nd/3rd Drop	Oty Needed	1st Drop	2nd/3rd Drop	Qty Needed	1st Drop	2nd/3rd Drop	Oty Needed	1st Drop	2nd/3rd Drop	Qty Needed	1st Drop	2nd/3rd Drop	Oty Needed		2nd/3r Drop
1 HOUR									•	COLI	INGRED	ENTS									
3 CHEESE BLEND (Bag / Bolsas)	0.10			0.27			3.74			1.40			3.02			1.28			0.10		
CHEDDAR CHEESE (Bag / Bolsas)	0.10			0.10			1.37			0.51			1.11			0.47			0.10		
LETTUCE SHRED (Bag / Bolsas)	0.10			0.19			2.73			1.02			2.20			0.93			0.10		
ONIONS DICED (#12 Scp / Cucharon #1				0.26			3.60			1.37			2.95			1.25			0.10		
SOUR CREAM (Tubes / Tubos)	0.10			0.51			7.18			2.69			5.80			2.46			0.10		
TOMATOES DICED (Bag / Bolsas)	0.10			0.10			1.27	7		0.47			1.02			0.43			0.10		
PREP Time		6AM-7AM	1		2PM-3PN	1		AS NEEDE	D	1											
DAYPART:	07:00	0 AM - 03:0	00 PM	03:00	PM - 11:	00 PM	05:0	0 PM - 01:	00 AM	1											
		WHITE			YELLOW			WHITE		1											
	Initials			Initials			Initials			1											
	Oty Needed	1st Drop	2nd/3rd Drop	Qty Needed	1st Drop	2nd/3rd Drop	Oty Needed	1st Drop	2nd/3rd Drop	1											
HOUR					ES / FROM	IT LINE				1											
RED SAUCE (Bag / Bolsas)	0.49			0.66			0.52]											
NACHO CHEESE (Bag / Bolsas)	4.85			6.55			5.21			1											
				0.46			0.36			1											
GUACOMOLE (Tubes / Tubos) BACON (#12 Scp / Cucharon #12)	0.34			0.45 0.10			0.30			1											

Prep Time: Timeframe prep should be completed.

Daypart: This is the timeframe you will be using the food prepped during that prep time.

Product name and unit of measurement

Qty needed to prep based on forecasted sales. You can't make a partial bag so round up. Odd numbers are okay.

This is where you write what you are going to prep. Use your best judgement. If you are unable to drop everything at one time, you can split your drops into 2. Look at your sales and what you already have prepped before deciding your needs.

Once you have verified your prep has been completed as per plan, don't forget to initial here. This shows you agree with the prep and are owning it as an MIC. Core will looking that the prep guide is filled out properly, including initialing.

This section does not need to match the prep guide because we use the Just in Time Prep method. Use this section to determine your prep needed for tomatoes so you can prep for the entire day.

- For each daypart, the Prep Guide suggests the amount of food that you need based on previous weekly trends.
- Take note that this is just a guide and ultimately you know if you need to prep more or less food depending on sales.
- Utilize sales forecast vs actual sales to determine adjustment.
- What you prep has to match what you write on the prep guide. Once the food has been dropped, pulled and prepped then you initial that it has been completed.
- All of the pages need to be filled out daily.





Product Quality Receiving Delivery Best Practices



All food and beverage your restaurant purchases, receives, or uses must be Taco Bell-approved, and come from YUM-approved distributors and suppliers. If your restaurant receives unapproved item, the MIC must call the One Line at 800-767-5147

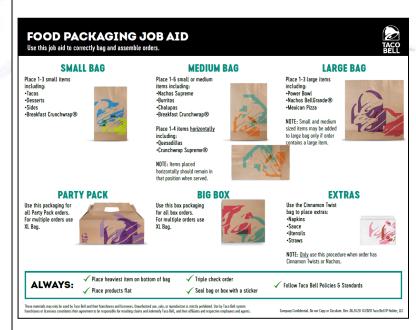
- Use a sanitized thermometer to check delivery temperatures for the following products:
 - Seasoned Beef
 - Chicken
 - Steak
 - Cheddar Cheese and 3-Cheese Blend
 - Lettuce
- To check a delivery temperature, fold the package of product over the thermometer probe, or hold the probe between two packages of the same product. DO NOT puncture the package. Record each delivery temperature on the invoice.
- Check the minimum time remaining for all ingredients. Check the use-by date. If the use-by date has expired, DO NOT accept the product.
- Check the quality of all products. If a product or container appears moldy or spoiled, DO NOT accept the product. If any container is severely body-dented, moderately seam-dented, rusted, torn, swollen, or damaged in any way, DO NOT accept the product
- Use the Prep and Hold System to identify all expiration dates/times.

Review & Study Target Weight & Portioning Handouts

TARG	ET WEIGHTS & PORT	IONING TOOLS
Ingredient	Portioning Tool	Weight PerPortion
Beans	Red Disher	1.5 oz.
Beans	Green Disher	3.0 oz.
Beef	Beef Tool	1.5 oz.
Black Beans	Teal Scoop	1.5 oz.
Cheese	Blue Scoop	1.0 oz.
Chicken	Purple Spoodle	1.4 oz.
Steak	Ivory Spoodle	
Eggs	Red Disher	1.0 oz.
Guacamole	Maroon Disher	0.75 oz.
Pico De Gallo	Purple Scoop	0.75 oz.
Rice	Yellow Disher	1.3 oz.
Pizza Sauce	1 Ladle	1.0 oz
Nacho Cheese	1 Pump	0.7 oz.
Red Sauce	1 Pump	0.8 oz.
Potato Bites	Potato Bites Basket	Portions will vary 3.0 oz. (top bar), 1.5 oz (between
Sour Cream	SC Dispenser	0.6 oz. 1 click
	Use for Tomatoes, Lettuce, Che	ese, Onions
1 Finger	2 Finger	4 Finger
0.25 oz.	0.50 oz.	1.0 oz.
"Z Method"	Li	ne
0.50 oz.	0.	.20 oz.

TARGET WEIGHTS & PORTIONING TOOLS

THE ICONIC IT	EMS					
MENU ITEM	TARGET WEIGHT					
Crunchy Taco	2.9 oz.					
S oft Taco	3.4 oz.					
Crunchy TacoSupreme	4.0 oz.					
Beefy 5-Layer Burrito	8.1 oz.					
Chicken Chipotle Melt	3.0 oz.					
Mexican Pizza	7.9 oz. (Dine In)					
Soft TacoSupreme	4.5 oz.					
Chicken Quesadilla	6.6 oz.					
Bean Burrito	6.8 oz.					
Doritos Locos Tacos	3.0 oz.					
Crunchwrap Supreme	9.3 oz.					
Nachos Bell Grande	11 oz					
Beef Burrito Supreme	8.4 oz					
Beef Chalupa Supreme	5.4 oz					











- 1. GRAB YOUR PHONE
- 2. GO TO YOUR WEB BROWSER
- 3. TYPE IN MENTI.COM
- 4. ENTER CODE ON THE SCREEN



Product Removal

Product Removal

- Follow instructions on QA Data Sheet.
- Let the RGM know.
- Call the QA hotline with any questions: 800-767-5147.

Health Department Inspection

- By friendly; treat him like a customer.
- Ask for identification.
- Let him into back of house.
- Stay with him on his rounds.
- Take notes about the visit.
- Let him take food samples and take a second sample for QA.
- If you get a violation, ask questions and fix the problem.
- Get a copy of his report.
- Contact your supervisor and the QA hotline 800-767-5147 if Health Department finds critical issue or closes restaurant.

All Other food safety situations

- Contact the QA department at 800-767-5147 and your supervisor.
- If the situation involves a Customer use LAST to handle the situation and get their contact information.

Handling Food Safety Issues

QA Hotline: 800-767-5147



PRODUCT REMOVAL

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- . Let the RGM know.
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ALL OTHER FOOD SAFETY SITUATIONS

- Contact the QA department at 800-767-5147 and your supervisor.
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Revised 04/2016.

Handling Food Safety Issues/Learning Zone Blended Learning Job Ald, @2016 TACO BELL CORF





